

ISO 1043

ISO 11469

IEC 60216-1

ISO 307, 1628

ISO 294-4, 2577

ISO 294-4, 2577

ISO 527-1/-2

ISO 527-1/-2

ISO 527-1/-2

ISO 179/1eA

ISO 179/1eA

ISO 11357-1/-3

ISO 75-1/-2

ISO 75-1/-2

IEC 62631-3-1 IEC 60112

ISO 2039-1

# CELANYL<sup>®</sup> A3 H J20 NC 1102/T/01 CELANYL®

Toughened grade for outstanding impact resistance over a wide temperature range.

#### Product information **Resin Identification** PA66-I >PA66-I< Part Marking Code 120 °C **Continuous Service Temperature Rheological properties** dry/cond. Viscosity number 145/\*cm<sup>3</sup>/g 1.6 - 2 Moulding shrinkage range, parallel % % Moulding shrinkage range, normal 1.6 - 2 Typical mechanical properties dry/cond. **Tensile modulus** 1880/-MPa Tensile stress at yield, 50mm/min 48/-MPa 75/-Tensile strain at break, 50mm/min % Charpy notched impact strength, 23°C 65/kJ/m<sup>2</sup> Charpy notched impact strength, -30°C 24/kJ/m<sup>2</sup> Ball indentation hardness, H 961/30 100/-MPa 0.41/-<sup>[C]</sup> Poisson's ratio [C]: Calculated Thermal properties dry/cond. Melting temperature, 10°C/min 265/\* °C Temperature of deflection under load, 1.8 MPa 75/\* °C Temperature of deflection under load, 0.45 MPa 160/\* °C

## Flammability

ISO 3795 (FMVSS 302)
ISO 3795 (FMVSS 302)

dry/cond.

dry/cond.

## **Electrical properties**

Volume resistivity	1E13/-	Ohm.m
Comparative tracking index	600/-	

### Physical/Other properties

Humidity absorption, 2mm	1.7/*	%	Sim. to ISO 62
Water absorption, 2mm	7/*	%	Sim. to ISO 62
Density	1070/-	kg/m³	ISO 1183

### Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2-4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	290 °C

Printed: 2025-05-29





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Min. melt temperature	280	°C
Max. melt temperature	300	°C
Screw tangential speed	≤0.3	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	50	°C
Max. mould temperature	100	°C

#### **Characteristics**

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	High impact or impact modified, Heat stabilised or stable to heat

Printed: 2025-05-29

Revised: 2025-04-18 Source: Celanese Materials Database

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